



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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D407-797-011
Job Sheet 183311



Part No: D407-797-011

Job Qty: 1 ea

Part Name: 407 Quick Release Heli-Utility-Basket™ Heavy Duty Lid - LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/16/18

Job Tracking No:

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 17 IPP Rev:A 10.11.29 new issue DD verf:JLM IPP Rev:B 11.02.10 as per IIN rev.A DD verf:JLM IPP Rev:C 11.09.12 @ chg 002 DD verf:EC IPP REV:D 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER ECN12-611 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/26/18	0.00	0.00	Start Up Stores/Pkg-1	BB	
110	Packaging	1 pcs		10/26/18	0.00	0.00	Packaging1-4	BB	
115	QC	1 pcs		10/26/18	0.00	0.00	QC5	DAS	
120	QC	1 pcs		10/26/18	0.00	0.00	QC4	69	
125	DC	1 pcs		10/26/18	0.00	0.00	DC	9-89	
130	Packaging	1 pcs		10/26/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea		10/26/18	0.00	0.00	QC21		DAS 21 18-16-24

Part Op 110 - ****Mask label plate to size of D4307 label, use scotchbrite red pad to lightly sand area for label, apply label ****
Descriptions: 115 - ***Inspect label on lid***

125 - Photocopy bluefile & type labels per PPPD407-797-011 CHG005

130 - Identify and pack for shipping as per PPP D407-797-011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D407-797-111	407 Quick Release Mounting Provisions - Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5116341
D4272-011	Basket Assembly, Heavy Duty Lid, LH	1 Ea (1 ea)	90-Start up Operation	5121995

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D407-797-111	1	1	0
	D4272-011	1	0	0

Part Specifications

Specifications could not be found.



Hawkesbury, ON K6A 1K7
CANADA
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Plex 9/17/18 7:52 AM Dart.lajeunesse.marie

Container No: S121998



Part: D407-797-011

Job No: 183311

Serial No/Batch: S121998

Revision:

Inspector:

Print Date:

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																			
Date : _____		Step #: _____		QTY Effective : _____				MRB (QSI042) Approval																															
Description Work Order Deviation				Disposition				Completed By																															
								Lead hand / Supervisor Approval Verification																															
								QC / QA Coordinator Approval																															
FAULT CATEGORY																																							
<table border="0"><tr><td>☐ Temperature/Cure</td><td>☐ Power Loss/Surge</td><td>☐ Positioned Wrong</td></tr><tr><td>☐ Set-up</td><td>☐ Folio/Program</td><td>☐ Outside Dimensions</td></tr><tr><td>☐ BOM/Route</td><td>☐ Grain</td><td>☐ Over/Under tolerance</td></tr><tr><td>☐ Broken/Damage/Defect</td><td>☐ Weld</td><td>☐ Part Incorrect</td></tr><tr><td>☐ Inspection Incomplete/Unqualified</td><td>☐ Wrong Stock Pulled</td><td>☐ Part Lost/Missing</td></tr><tr><td>☐ Contamination</td><td>☐ Out of Sequence</td><td>☐ Part Moved</td></tr><tr><td>☐ Countersink</td><td>☐ Off-set</td><td>☐ Drawing</td></tr><tr><td>☐ Cut Too Short</td><td>☐ Mislabeled</td><td>☐ Finish</td></tr><tr><td>☐ Instructions Incomplete/Unclear</td><td>☐ Fit/Function</td><td>☐ Misread</td></tr><tr><td>☐ Drill Holes</td><td>☐ Misaligned/off center</td><td>☐ Turning Sequence</td></tr></table>										☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Contamination	☐ Out of Sequence	☐ Part Moved	☐ Countersink	☐ Off-set	☐ Drawing	☐ Cut Too Short	☐ Mislabeled	☐ Finish	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence
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